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To replace the fixed windows on the SEABREEZE, carefully remove the frames by unscrewing the bolts that hold the frames together. Use a large thick bladed screwdriver; or better yet, a ratchet-driven socket blade if extra leverage is needed. Be careful! Don't strip the heads! Remove all caulking and sealer from frames, cabin sides, and lining.

Now is a good time to clean, polish, or paint the frames. The early boats used bronze frames but later boats had cast aluminum frames. Boats built after 1969 used a stamped RV type frame for which these instructions do not apply.

I have used 3/8 MR5000 Lexan with good results. Lexan can be purchased at most plastic supply stores, and with luck you may find cutoffs large enough. (Stores usually sell smaller cutoffs cheaper or at scrap prices.) You will need a piece at least 1/2 inch less than the outside dimensions of the frame. Lexan may be cut with a band saw or sabresaw. Use the old pane for a pattern. Remove about one inch of the protective paper from the edges. Leaving the paper in the center will protect and aid in clean up.

Use a top quality sealer that is compatible with the panes, frames, and fiberglass. The sealer is applied between the pane and frame on both sides and between the frame and cabin sides.

The work up to now can be accomplished by one person; but at least one helper will be required to complete the project.

Hold the outside frame and pane in position and from the inside; align the inside frame and start the screws. Tighten the screws equally until the sealer is squeezing out all around the edges. DON'T OVERTIGHTEN. When the sealer begins to set, finish tightening. Wait a day or two to do the final clean up.